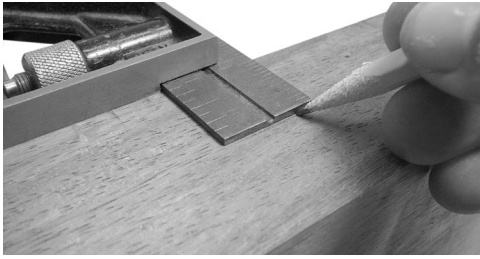


# 1-Piece Sao

1. Mark the middle of the top side surface.



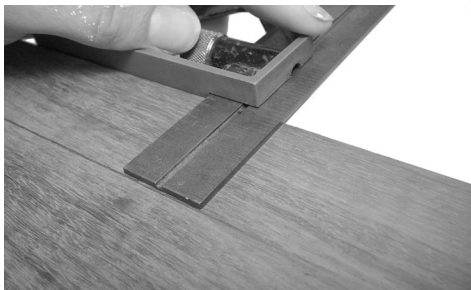
2. From the middle, draw two lines 3.4cm from each other. This is the width of the *sao*.



## Method to the Madness

You have to mark 3.4cm wide from the middle rather from the edge because on the *saruo* end, the neck will bloom out evenly.

3. Turning the board on the left and right side, 3.5cm down from the edge of the top side, draw a line across the board. This is the height of the *sao*.



## Legend

A = 41mm (Tenjin Tenon)

B = 588mm (Sao)

C = 35mm (Nakago Joint)

Fig. 1.03

